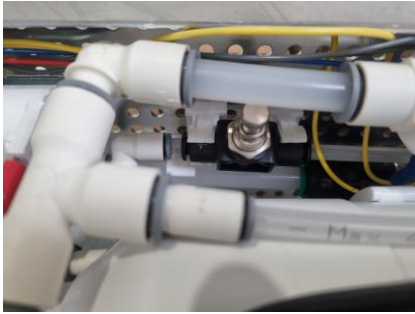


21.4 System is producing too little water

Check that the motor is running.

Check the wastewater/pure water ratio – if there is too much wastewater flow, reduce the wastewater flow with the drain throttle. If it cannot be reduced – replace the drain throttle valve!



Connect the pressure gauge to the existing connection and check how much working pressure is reaching the membranes.

If the working pressure is not above 6.5 bar (ideally 7-8 bar), the motor coupling and pump should be checked.



Turn the adjusting screw on the pump. This should increase or decrease the working pressure. If not, the pump is defective.

Loosen the clamp on the pump, remove the pump and check the motor coupling.

The motor coupling may be worn or broken.

Turn the pump on the holder and check that it is running smoothly.

If all these points have been checked and are in order, a membrane flush should be carried out. If there is an improvement, repeat it.

If there is no improvement, the membranes must be replaced.