



Rinsing Instructions E.KO IONISER®

Before you connect the E.KO IONISER® 1501 to the original hoses of your EDM machine, the system should be rinsed.

For rinsing, you need the following items from the E.KO IONISER® connection kit:



1 x CPC coupling 1/2", Art.No. 400566



1 x CPC plug 1/2", Art.No. 400562

Rinsing Steps

Connect CPC coupling and CPC plug with the CPC ports of the E.KO IONISER®. Now connect the water inlet with the tap of your water line and direct the output line into sewer system or sink.

Pay attention to the correct direction of flow when connecting!

Now rinse the E.KO IONISER® for 3-5 minutes (max. 25°C water temperature).

After rinsing, turn off the water supply. **The system may no longer be pressurized when clamping off!**

Remove the two CPC connections used for rinsing and now connect the E.KO IONISER® to the original hoses of your EDM machine.

The E.KO IONISER® is now fully operational.

IMPORTANT NOTE

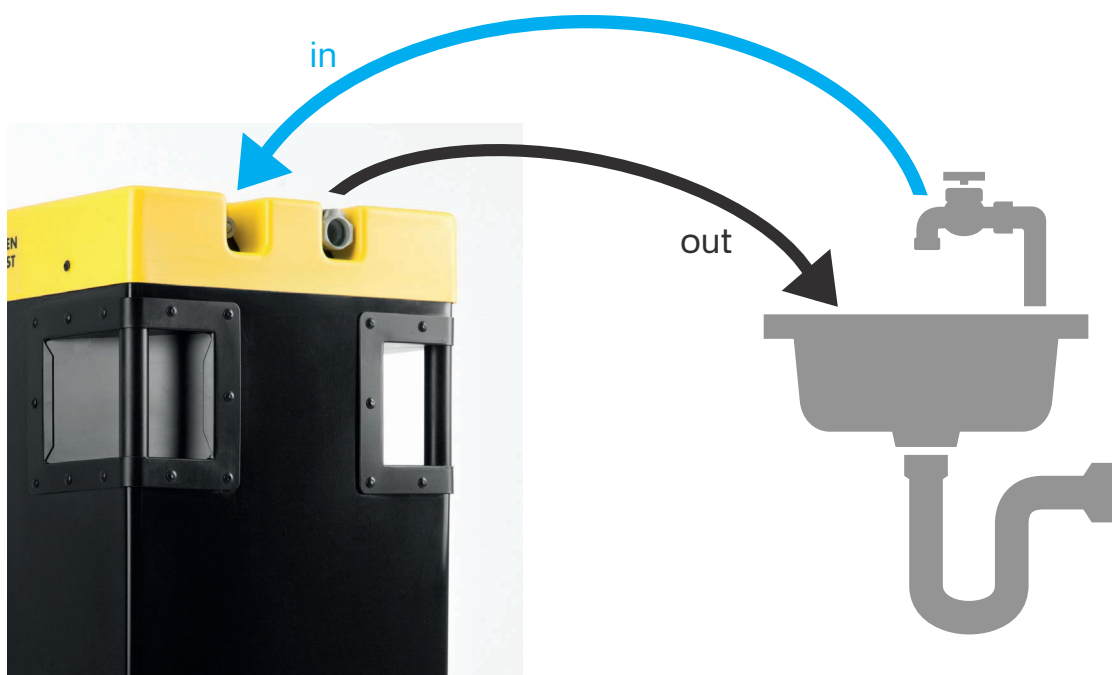
Always clamp off the CPC connections on the E.KO IONISER® while depressurised!
If the system remains pressurised when clamping off, the E.KO IONISER® will be damaged!

E.KO
IONISER® 1501

Ausgang/Output/Sortie/Uscita



Eingang/Input/Entrée/Ingresso



E.KO
IONISER® 1502

Eingang/Input/Entrée/Ingresso



Ausgang/Output/Sortie/Uscita

